

AMD, PH-DLC, ER

Технические характеристики

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AMD-357 CNC turret punching machine



1. Main technical parameter

Specification	Unit	AMD-357
Transmission mode	/	Mechanical
Punch Force	Ton	30
Power Rating	kw	13
Max. Processing Size	mm	First positioning: 2500*1500 Second positioning: 5000*1500
Max. sheet Thickness	mm	≤6
Max. Punch Diameter	mm	Φ88.9 (Depends on sheet thickness)

Max. Traversing Speed	m/min	60
Punching Frequency	hpm	260
Hole Accuracy	mm	± 0.1
Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3
Air Pressure	mpa	≥0.6
Outline Dimension	mm	4790*5300*2110
Machine Weight	T	14

2. Performance Feature

- Adopts Siemens CNC special system and match up digital AC servo motor to make it fast and reliable.
- Double C-type fuselage with high strength, high-rigidity steel plates welded together, and the overall tempering treatment, effectively eliminate the internal stress to ensure long-term stability of the machine;
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.
- Adopt the imported clutch, brake in time, top and bottom dead spots positioning accuracy.
- Use standards thick turret mold disc and standards turret internationally common mold.
- Adopt full float type pneumatic clamp, when stamping with plate float from top and bottom, effectively eliminate the stamping spare force, to improve the processing accuracy.

3. Details Description

1), CNC system



Adopt Siemens 808D CNC special system and match up digital AC servo motor to make it fast and reliable.

2), Servo motor



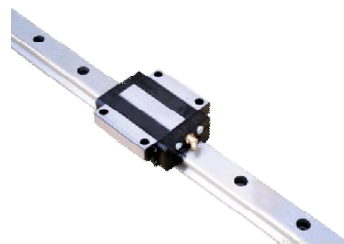
Adopt Siemens servo motor and driver, precision is high, speed is fast and more stable.

3), Ball screw



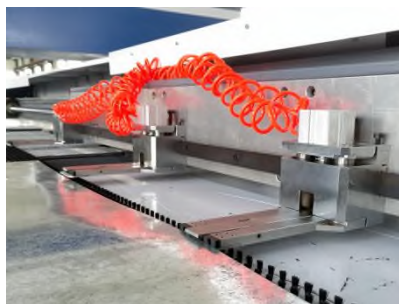
Adopt Taiwan TBI high precision ball screw. Specially made steel nut, processing accuracy is high, speed is fast.

4), Guide rail



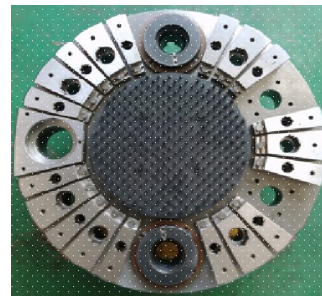
Adopt Taiwan HIWIN guide rail, with wide range slider, high precision and long service life, smooth for running.

5), Pneumatic clamp



Adopt full float type pneumatic clamp, tight clamping during sheet punching can improve the processing accuracy.

6), Mold base



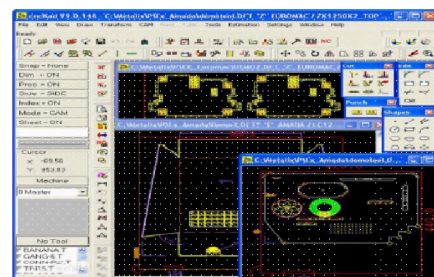
Adopt international standard mold base, easy to replace and long service life.

7), Flywheel turret



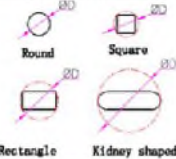
Adopt Amada standard 80mm thick turret, nodular graphite casting integrated disc, effective improve mold service life.

8), Second position function



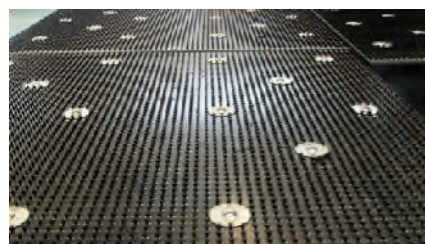
With second position function, can extend the punching stroke achieve no-dead zone Punching. Use CNCkad as software.

9), Mold distribution and parameter

Standard Amada85 series		
Station	Size range ΦD (Max. circumscribe)	standard/normal specifications
A	$\Phi 1.6 - \Phi 12.7$	
B	$\Phi 12.8 - \Phi 31.7$	
C	$\Phi 31.8 - \Phi 50.7$	
D	$\Phi 50.8 - \Phi 68.9$	

There are 3 choices for our stations, they are 16/24/32. 16 station include 8A,4B,2C and 2D. 24 station include 12A,8B,2C and 2D. 32 station include 16A,12B,2C and 2D.

10), Feeding platform



Adopt hard brush work table, can effectively protect the plate and reduce the noise. ISB locate in the brush, can reduce the friction. Platform can be separated into a few parts.

11), Automatic lubrication



All lubricating points can realize automatic centralized lubrication. Reduce the noise, enhance machining precision, effectively prolong the service life of equipment.

12), Auto index (For 4 axis only)



Adopt 2 auto index, able to automatically rotate 360 degrees, can punch holes with different degrees.

4. Equipment Configuration List

Name	Type	Manufactures
(一) Stamping main subject		
Close type machine body	30 tons	Qingdao Amada
Cluth	For mechanical only	Italy OMPI
(二) Drive System		
Straight-line Guiding Rail	According to requirements	Taiwan HIWIN
Ball Screw	According to requirements	Taiwan TBI
Ball Screw Steady Bearing	According to requirements	Japan NSK

Bearing	AD-3217	NSK
(三) Pneumatic Element		
Air Processing Triplet	BFL3000	Air TAC
Solenoid Valve	4V220-(3V210-08-NC)	Air TAC
Air Cylinder	ADVU-80-45-PA	Air TAC
Magnetic switch	According to requirements	Air TAC
(四) Electrical Equipment		
CNC System	808D	Siemens
Servo Motor		Siemens
Breaker	International standard	Schneider
Contacto	International standard	Schneider
Relay	International standard	Omron
Approach Switch	International standard	Omron
Programming Software	CNCKAD	Metalix
(五) Tooling		
Nodular cast iron	85 series	Thick turret standard

AMD-SE3510 FANUC SERVO CNC PUNCH MACHINE



1. Main technical parameter

Specification	Unit	AMD-SE3510
Transmission mode	/	Servo type
Punch Force	KN	300
Power Rating	KW	60
Max. Processing Size	mm	First position: 2500*1500 Repositioning: 5000*1500
Max. sheet Thickness	mm	≤6.35
Max. Punch Diameter	mm	Φ 88.9
Max. Traversing Speed	m/min	110

Punching Frequency	hpm	1700
Nibbling (1mm)	hpm	600
Hole Accuracy	mm	± 0.1
Number of stations in turret	No.	24/32
Turret Speed	rpm	30
Controlled Axis	No.	5
Air Pressure	mpa	0.6 - 0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	14

2. Performance Feature

- Equipped Fanuc 5 axis CNC system, Fanuc CNC punch servo module, can realize 5 axis control at the same time.
- Equipped with USB, R232 communication interface which can realize the front desk, backstage programming.
- Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation.
- Equipped high strength nodular cast iron to cast into integral thick turret mold plate, thickness is 80mm, through heat treatment to get rid of internal stress, rigid good, precision stability, impact resistant ability good; greatly improving mold service life.
- Equipped with high precision servo initiative transmission system, speed is faster and stroke is adjustable.
- With the second positioning function, can achieve processing without dead zone.
- The transmission system use original Taiwan brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.
- Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Equipped with concentrated lubricating device, reduce friction and improve service life.
- Equipped with 2 sets of auto-index station, can easily punch holes with different degrees.

3. Details Description

1), CNC system



Adopt Fanuc 5 axis CNC special system and match up to Fanuc servo motor to make it fast and reliable.

2), Servo motor



Adopt Fanuc servo motor and driver, precision is high, speed can reach 3000 rpm/min, feeding speed 60-80m/min.

3), Ball screw



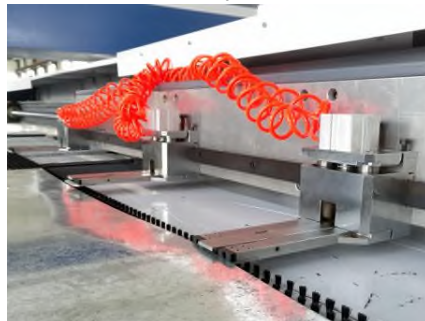
Taiwan HIWIN high precision ball screw. Specially made steel nut, accuracy is high, speed is fast.

4), Guide rail



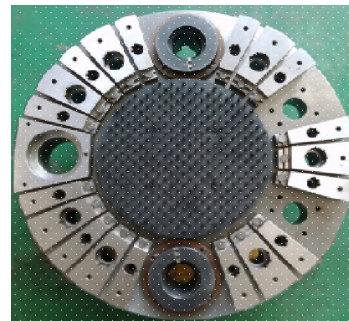
Taiwan HIWIN quality guide rail, with wide range slider, high precision and long service life, smooth for running.

5), Pneumatic clamp



Adopt 3 sets full float type pneumatic clamp, tight clamping during sheet punching can improve the processing accuracy.

6), Mold base



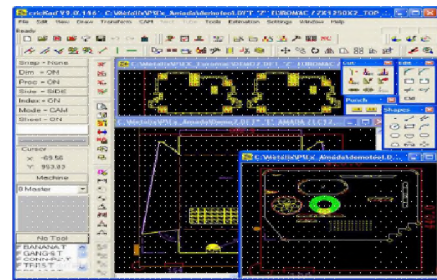
Adopt international standard mold base, easy to replace and long service life.

7), Flywheel turret







Adopt Amada standard 80mm thick turret, nodular graphite casting integrated disc, effective improve mold service life.

8), Second position function



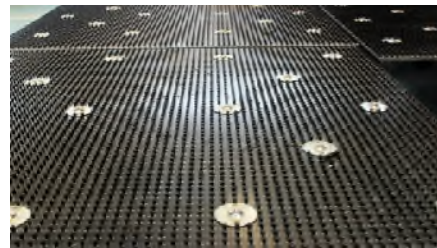
With second position function, can extend the punching stroke achieve no-dead zone Punching. Use CNCkad as software.

9), Mold distribution and parameter

Standard AmadaHS series		
Station	Size range ϕD (Max. circumscribed)	standard/normal specifications
A	$\phi 1.6 - \phi 12.7$	 Round  Square
B	$\phi 12.8 - \phi 31.7$	
C	$\phi 31.8 - \phi 50.7$	 Rectangle  Kidney shaped
D	$\phi 50.8 - \phi 88.9$	

There are 2 choices for our stations, they are 24/32. 24 stations include 10A,8B,2C, 2D and 2 auto-index. 32 station include 18A,8B,2C,2D and 2 auto-index.

10), Feeding platform



Adopt hard brush work table, can effective protect the plate and reduce the noise. ISB locate in the brush, can reduce the friction Platform can be separate to few parts.

11), Automatic lubrication



All lubricate points can realize automatic centralized lubrication. Reduce the noise, enhance machining precision, effectively prolong the service life of equipment.

12), Auto index



Adopt 2 auto index, able to automatic rotate 360 degrees, can punch holes with different degrees.

4. Equipment Configuration List

Item	Model-Part Number	Manufacturer
1. Servo punching system		
Servo System	EHD series	ESTUN
Power Unit	MP-20TGW-03	ESTUN
2. Pneumatic Component		
Triplet	BFL3000	AIRTAC
Magnetic Value	4V220-(3V210-08-NC)	AIRTAC
Cylinder	ADVU-80-45-PA	AIRTAC
Magnetic switch	According to the technical requirements	AIRTAC
3. Electric Appliance		
CNC System	OIPD	FANUC
Feed servo system	12 KW	FANUC
Breaker	Emblem mark	France Schneider
Contactora	Emblem mark	France Schneider
Relay	Emblem mark	Japan OMRON
Proximity Switch	Emblem mark	Japan OMRON
4. Transmission System		
Linear Guideway	According to the technical requirements	Taiwan TBI/HIWIN
Ball screw	According to the technical requirements	Taiwan TBI/HIWIN
Bearing	According to the technical requirements	Japan NSK
Reducer	RV110	WEIHUANG
5. Mold		
Standard Thick turret mold	85 series	Thick turret standard
6. Software		
Programming software	CNCKAD	METALIX

AMD-SE3510 IPC SYSTEM SERVO PUNCH MACHINE



1. Main technical parameter

Specification	Unit	AMD-SE3510
Transmission mode	/	IPC Servo type
Punch Force	KN	300
Power Rating	kw	36
Max. Processing Size	mm	First position: 2500*1500 Repositioning: 5000*1500
Max. sheet Thickness	mm	≤6 (Mid Steel) ≤3 (Stainless steel)
Max. Punch Diameter	mm	Φ88.9
X aix Max. Traversing Speed	m/min	110

Punching Frequency	hpm	1700
Nibbling (1mm)	hpm	800
Step punching (25mm)	hpm	420
Hole Accuracy	mm	± 0.1
Number of stations in turret	No.	24/32
Turret Speed	rpm	30
Controlled Axis	No.	4
Air Pressure	mpa	≥0.6
Outline Dimension	mm	5300*4490*2210
Machine Weight	T	13

2. Performance Feature

- Equipped China IPC 4 axis CNC system, ESTUN CNC punch servo module, can realize 4 axis control at the same time.
- Equipped with USB, R232 communication interface which can realize the front desk, backstage programming.
- Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation.
- Equipped high strength nodular cast iron to cast into integral thick turret mold plate, thickness is 80mm, through heat treatment to get rid of internal stress, rigid good, precision stability, impact resistant ability good; greatly improving mold service life.
- Equipped with high precision servo initiative transmission system, speed is faster and stroke is adjustable.
- With the second positioning function, can achieve processing without dead zone.
- The transmission system use original Taiwan brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.
- Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Equipped with concentrated lubricating device, reduce friction and improve service life.
- Equipped with 2 sets of auto-index station, can easily punch holes with different degrees.

3. Details Description

1), CNC system



Adopt China IPC CNC control system and match up to Panasonic servo motor to make it fast and reliable.

2), Servo motor



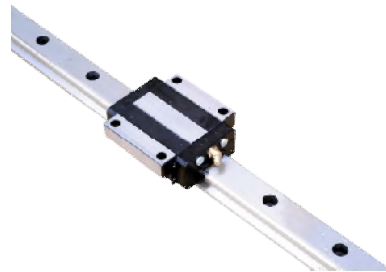
Adopt Panasonic servo motor and driver, precision is high, speed can reach 3000 rpm/min, feeding speed 60-80m/min.

3), Ball screw



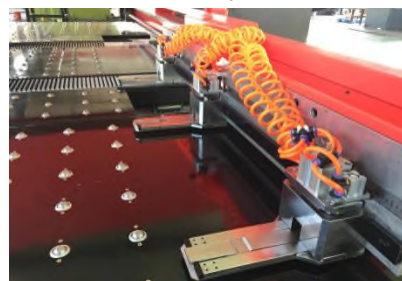
Adopt Rexroth high precision ball screw. Specially made steel nut, accuracy is high, speed is fast.

4), Guide rail



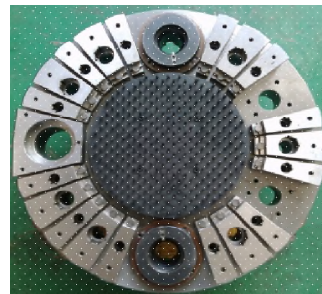
Adopt Rexroth guide rail, with wide range slider, high precision and long service life, smooth for running.

5), Pneumatic clamp



Adopt full float type pneumatic clamp, tight clamping during sheet punching can improve the processing accuracy.

6), Mold base



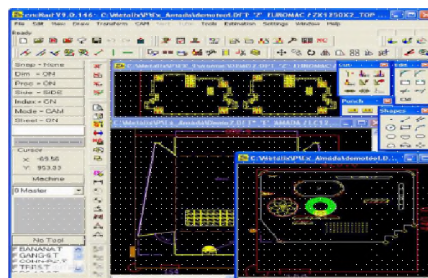
Adopt international standard mold base, easy to replace and long service life.

7), Flywheel turret







Adopt Amada standard 80mm thick turret, nodular graphite casting integrated disc, effective improve mold service life.

8), Second position function



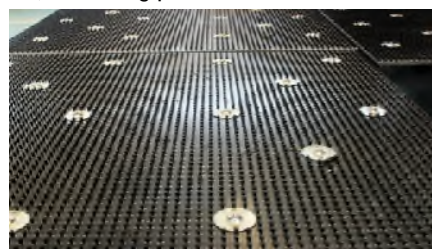
With second position function, can extend the punching stroke achieve no-dead zone Punching. Use CNCKad as software.

9), Mold distribution and parameter

Standard Amada85 series		
Station	Size range ϕD (Max. circumscribed circle)	standard/normal specifications
A	$\phi 1.6 - \phi 12.7$	 Round  Square
B	$\phi 12.8 - \phi 31.7$	
C	$\phi 31.8 - \phi 50.7$	 Rectangle  Kidney shaped
D	$\phi 50.8 - \phi 88.9$	

There are 2 choices for our stations, they are 24/32. 24 stations include 10A,8B,2C, 2D and 2 auto-index. 32 station include 18A,8B,2C,2D and 2 auto-index.

10), Feeding platform



Adopt hard brush work table, can effective protect the plate and reduce the noise. Ball locate in the brush, can reduce the friction Platform can be separate to few parts.

11), Automatic lubrication



All lubricate points can realize automatic centralized lubrication. Reduce the noise, enhance machining precision, effectively prolong the service life of equipment.

12), Auto index



Adopt 2 auto index, able to automatic rotate 360 degrees, can punch holes with different degrees.

4. Equipment Configuration List

Item	Model-Part Number	Manufacturer
1. Servo punching system		
Servo System	-	ESTUN
Power Unit	-	ESTUN
2. Pneumatic Component		
Triplet	BFL3000	Taiwan AIRTAC
Magnetic Value	4V220-(3V210-08-NC)	Taiwan AIRTAC
Cylinder	ADVU-80-45-PA	Taiwan AIRTAC
Magnetic switch	According to the technical requirements	Taiwan AIRTAC
3. Electric Appliance		
CNC System	-	CHINA IPC
Feed servo system	12 KW	Panasonic
Breaker	Emblem mark	France Schneider
Contacteur	Emblem mark	France Schneider
Relay	Emblem mark	Japan OMRON
Proximity Switch	Emblem mark	Japan OMRON
4. Transmission System		
Linear Guideway	According to the technical requirements	Taiwan HIWIN
Ball screw	According to the technical requirements	Taiwan TBI
Bearing	According to the technical requirements	Japan NSK
Reducer	RV110	Taiwan Weihang
5. Mold		
Standard Thick turret mold	China top brand	Thick turret standard
6. Software		
Programming software	CNCKAD	Metalix



AMD-357 Cnc Punch Machine

Qingdao AMD-357 cnc punch machine Amada Model AMD-357 CNC Turret Punch, Technical Parameters:
Payment: T/T,L/C. Tonnage: 30T Manufacturer:Qingdao Amada Model: AMD-357 Condition: New Amada
Model AMD-357 Turret Punch, 30 Ton Capacity, 1250*2500MM Sheet Capacity, 6MM Max Sheet Thickness,
88.9MM...

Description

Qingdao AMD-357 cnc punch machine



Amada Model AMD-357 CNC Turret Punch, Technical Parameters:

Payment: T/T,L/C.

Tonnage: 30T

Manufacturer:Qingdao Amada

Model: AMD-357

Condition: New

Amada Model AMD-357 Turret Punch, 30 Ton Capacity, 1250*2500MM Sheet Capacity, 6MM Max Sheet Thickness, 88.9MM Max. Hole Diameter, 32 Turret Stations (2) Stations are Auto Index, 350 Strokes per Minute, 30 RPM Turret, 220 Hits per Minute with 1" Move, 350 Hits per Minute Nibbling.If you are interested in our products,please contact with us.



Servo Type Cnc Turret Punching Machine

Description

PRODUCT DISPLAY





DUCTILE IRON TURRET STATION

With the features of automatic lubrication and minimal wear

Use casting integrated type thick turret mold disc

SIEMENS CNC SPECIAL SYSTEM

With servo motor, faster speed and higher stability

Equipped with secondary positioning system to realize processing without dead angle



WORKTABLE

We adopt brush and universal ball mixer work table, can not only facilitate processing, but also can protect the plate very well.

FEATURES

01

Equipped Fanuc 5 axis CNC system, Fanuc CNC punch servo module, can realize 5 axis control at the same time.

02

Equipped with USB, R232 communication interface which can realize the front desk, backstage programming.

03

Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation.

04

Equipped high strength nodular cast iron to cast into integral thick turret mold plate, thickness is 80mm, through heat treatment to get rid of internal stress, rigid good, precision stability, impact resistant ability good; greatly improving mold service life.

05

Equipped with high precision servo initiative transmission system, speed is faster and stroke is adjustable.

06

With the second positioning function, can achieve processing without dead zone.

07

The transmission system use original Taiwan brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.

08

Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work perfectly.

09

Equipped with concentrated lubricating device, reduce friction and improve service life.

10

Equipped with 2 sets of auto-index station, can easily punch holes with different degrees.



Automobile Beam Steel CNC Punching Production Line

Product Description • Automatic loading, unloading, automatic palletizing. • Automatic mold conversion, mold disassembly and installation is easy. • Clamp automatic avoidance function, no dead zone processing. • Movable waste trolley, which can be lifted and installed flexibly and quickly. •...

Description

Product Description

- Automatic loading, unloading, automatic palletizing.
- Automatic mold conversion, mold disassembly and installation is easy.
- Clamp automatic avoidance function, no dead zone processing.
- Movable waste trolley, which can be lifted and installed flexibly and quickly.
- Automatic width measurement, calculation, centerline positioning and automatic positioning on horizontal direction.
- The main frame of the machine is closed. The body is validated by finite element analysis.
- Fully automatic sheet processing; breakpoint continue punch function, data display function; Use floating clamps to reduce the damage of components under unexpected

circumstances; The mold is easy disassemble. Work continuously except for necessary maintenance time; The CNC system is easy to operate and has complete functions.

Technical Parameter

参数Specification	单位Unit	PH-DLC6000/8000	PH-DLC1000/12000
冲压力Punch force	kn	800	1200
最大加工板材重量Max. Weight of processing sheet	kg	500	700
最大加工板材尺寸Max. processing sheet size	mm	6000*550/8000*550	10000*550/12000*550
最大加工板材厚度Max. processing sheet thickness	mm	12	12
X/Y 向送料行程X/Y direction feeding range	mm	X=6000/8000 Y=550	X=10000/12000 Y=550
冲孔频率Punching frequency	r/min	80	80
板材最大移动速度Max. Sheet moving speed	m/min	40	40
孔距精度Hole accuracy	mm	±0.1/m	±0.1/m
空气压力Air pressure	mpa	≥0.5	
电压Voltage	V/Hz	380±5%/50HZ	

If you are looking for new automobile beam steel cnc punching production line for sale, factory price, brand, made in China, hot sale, direct seller, and overseas automobile beam steel cnc punching production line from professional manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA automobile beam steel cnc punching production line. And welcome to wholesale products with good quality and professional design from us.



AMD-357 CNC Turret Punch Press Machine

2018 AMD-357 CNC turret punch press machine 1.max workpipe size:2500mm*5000mm 2.type:hydraulic 3.system:fanuc 4.punch force:200T Notice: If you are interested in our products: 1. Please tell us your metal sheet material. 2. The workpiece dimension (including length, width and thickness). 3. The...

Description

2018 AMD-357 CNC turret punch press machine

1.max workpipe size:2500mm*5000mm

2.type:hydraulic

3.system:fanuc

4.punch force:200T



Hydraulic CNC Punch Presses

hydraulic CNC punch presses The hydraulic press is currently the first fully automatic and intelligent servo electro-hydraulic compound press in the stamping equipment industry. Compared with traditional punching machines and injection molding machines, it is mechanically, controllable and...

Description

hydraulic CNC punch presses

The hydraulic press is currently the first fully automatic and intelligent servo electro-hydraulic compound press in the stamping equipment industry. Compared with traditional punching machines and injection molding machines, it is mechanically, controllable and functional. There are great breakthroughs. The hydraulic press adopts the self-developed dual-cycle servo system control method, which is highly humanized, fully automated, intelligent and powerful.



Specfication	Unit	AMD-357
Punch Force	KN	300/500
Prower Rating	KW	20
Processing Sheet Size	mm	2500*1250
Processing Sheet Thickness	mm	≤6
Msx Punch Diameter	mm	φ88.9
Sheet Moving Speed	m/min	60
Punching Frequency	hpm	800
Hole Accuracy	mm	±0.1
Number Of Stations In Turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	0/2
Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	13



AMD-357 Platform Cnc Punch Machine

AMD-357 platform cnc punch machine Performance Features as follows: 1. Industrial computer system, Qingdao AMADA company R&D, can realize the field programming, programming background; 19 inch LCD display, the screen is more clear and beautiful. 2. Imported servo motor; imported precision...

Description

AMD-357 platform cnc punch machine

Performance Features as follows:

1. Industrial computer system, Qingdao AMADA company R&D, can realize the field programming, programming background; 19 inch LCD display, the screen is more clear and beautiful.
2. Imported servo motor; imported precision dual linear guide, ensure high precision, long service life; the import coupling, ensure durable, correction coefficient is high; import high guide precision range and high precision steel ball screw, ensure the machining precision and high speed.
3. Can be automatically converted to AutoCAD image processing code, no need manual programming, can also use the G code direct processing; CAD drawing is provided with mold base selection, and in the CAD file preview pattern, simple, functional.
4. Wide guide spacing design, improve the operation stability of machine tools,

machining accuracy of large plate. The whole welding, tempering, eliminate stress, to ensure the long-term stability of the platform to strengthen the machine; special design, high strength support, compact structure, stable running.

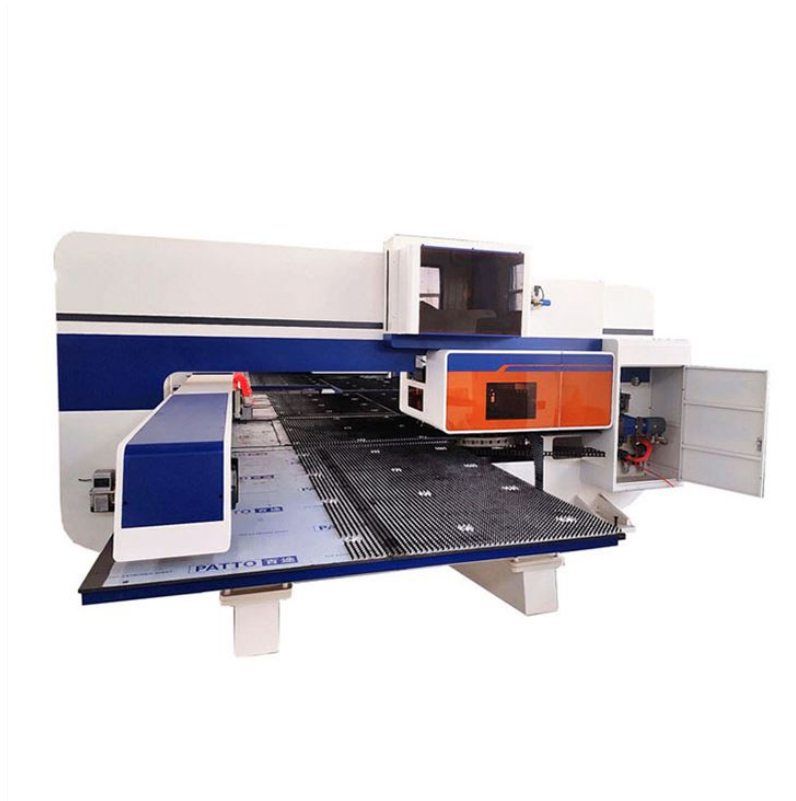
5. Equipped with centralized lubrication pump, the lubrication oil directly into each lubricating point, reduce the friction of the movement of the deputy, improve service life.



Specification	Unit	AMD -P10	AMD -P20	AMD -P25	AMD -P30	AMD -P35
Punch Force	KN	According to the pressure plate processing need				
Max.Processing Size	mm	1000 *1000	1000 *2000	1250 *2500	3000 *1250	3500 *1250
Max. sheet Thickness	mm	6	6	6	6	6
Max. Loading weight	KG	50	90	105	125	145
Punch Hit	HPM	60-300				

Machine Weight	T	4	6	7.5	8.5	9.5
Max.Traversing Speed	m/min	40				
Hole Accuracy	mm	±0.1				
Voltage Rtaing	V	Customization according to different countries				
Power Rating	KW	6	7	8.5	8.5	9

If you are looking for new amd-357 platform cnc punch machine for sale, factory price, brand, made in China, hot sale, direct seller, and overseas amd-357 platform cnc punch machine from professional manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA amd-357 platform cnc punch machine. And welcome to wholesale products with good quality and professional design from us.



AMD-357 Fanuc Cnc Turret Punch Machine

AMD-357 fanuc cnc turret punch machine The advantages of CNC system First, system characteristics 1. With the punch required graphics features, nibbling function. 2. Simple international G code programming, easy operation and use. 3. Internationally-available RS232 standard interface facilitates...

Description

AMD-357 fanuc cnc turret punch machine

The advantages of CNC system





First, system characteristics

1. With the punch required graphics features, nibbling function.
2. Simple international G code programming, easy operation and use.
3. Internationally-available RS232 standard interface facilitates communication with computers.
4. Configuration of advanced all-digital AC servo motor and servo system.
5. Color display.
6. Pulse encoder semi-closed loop feedback.
7. On-site programming, background programming.

8. Chinese display.
9. With graphic simulation capabilities.
- 10 It is convenient to backup system parameters, ladder diagrams and machining programs, and realize on-line processing of large-capacity machining programs.
11. Interpolation, position detection and servo control in nanometers can realize high-speed and high-precision machining.
12. Using ultra-fast serial data bus, less wiring cable.
13. High degree of integration, using dedicated software. Short start-up time, sudden power-down when exiting without losing data.

Second, system function

1. Linear axis: X Y axis, turret axis: T axis.2. There are many mechanical electrical faults such as overtravel with alarm display.
3. With self-diagnosis function.
4. With software limit function.
5. International common G code programming.
6. With mold compensation function.
7. With pitch compensation function.
8. With backlash compensation.
9. With coordinate offset function.
10. With repositioning function.
11. With automatic, manual and semi-automatic operation methods.
12. With clamp protection function.
13. With parameter programming capabilities.
14. With rapid positioning and stamping lock function.



Clients Cnc Punching Machine

clients cnc punching machine AMADA turret punch presses are produced as a closed type rigid Steel construction into a rigid structure, the finite analysis system was used in the design and simulation process to allow minimum deflection during operation. No deflection between the turret and tools...

Description

clients cnc punching machine

AMADA turret punch presses are produced as a closed type rigid Steel construction into a rigid structure, the finite analysis system was used in the design and simulation process to allow minimum deflection during operation. No deflection between the turret and tools occurs during the punching process and it increases tool life. TPP series turret punch presses have 2 models with 27 station/700 stroke and with 33 station/900 stroke which helps to finish all the work at once even on very complicated sheet products. So AMADA turret punch presses provide a complete solution with optimum cost.



- Siemens AC servo motors on all axis
- High precious positioning possibility with linear sledge system on all axis.
- Platform type on bridge side or Portable CNC control panel
- CNC control outputs/inputs for vacuum table & filtering unit
- High vacuuming capability with lower energy consaption
- High vacuuming capability with lower energy consaption
- Independent cutting table system
- Multi head Plazma and multi head oxy fuel cutting possibilities.
- +/- 0,02 mm positioning accuracy.
- +/- 30m/min positioning speed.



Standard Execution:

- 'O' Frame design tested by Finite Element Analysis software, precisely machined and stress relieved to ensure high precision
- Hydraulic punching with indexable tool station through 360° in increments of 0.001°
- Punching, cutting and forming processes subject to optional tooling fitted -controlled by the CNC according to material
- Capable of producing not only 2D components but when fitted with special tools can create 3D forms which wouldn't be possible when using a profiling process
- High nibbling rate of 600 hits per minute in 1mm pitch
- High capacity motors and precision guides on all axes able to reach high operational speeds
- Rigid beam with fitted with two sheet clamps capable of positioning sheets of up to 8mm thickness
- Very accurate repeatability of 0.04mm
- Clamping force adjusted by CNC from 100kg to 1000kg
- Repositioning feature
- High processing speeds and data transfer rates





Cnc Turret Punching Machine

Mechanical CNC Turret Punching Machine 1, Adopts Taiwan numerical control system and servo module, with quick response and high precision. 2, X axis adopts double guide rail for guiding, gear rack for driving, it is very stable with high-speed and high precision, reached the international level....

Description

Mechanical CNC Turret Punching Machine

- 1, Adopts Taiwan numerical control system and servo module, with quick response and high precision.
- 2, X axis adopts double guide rail for guiding, gear rack for driving, it is very stable with high-speed and high precision, reached the international level.
- 3, Five-axis all electric control, can realize punching, stretching, and roller forming etc technology, it is suitable for precision sheet metal processing.
- 4, Energy conservation, standby without electricity consumption, effectively reduce energy consumption; Can choose downy mode, quiet and environment protection.

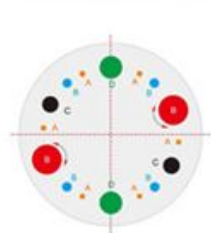
Specification:

Name	Unit	Specification
Press Capacity	KN	300
Frame Construction		O-Frame
Maximum Sheet Size (with one re-position)	mm	1250x5000

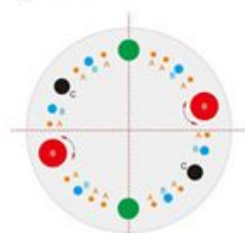
Maximum Sheet Thickness	mm	4
Max. Sheet Diameter	mm	Φ88.9
Stroke Length	mm	40
Max. Punching Speed	hpm	280 (step distance 30mm, 40mm stroke)
Max. Feeding Speed	m/min	80
Clamps No.	pcs	2
Re-positioning Cylinder	set	2
No. of Stations	set	16/24/32
Turret Rotation Speed	rpm	30
Turret Positioning		Double cylinder positioning
Air Pressure	mpa	0.6
Die Form		Mosaic turret, Long guide tool
Punching Accuracy	mm	±0.10
No. of Controlling Axis	pcs	3(X/Y/T)/4(X/Y/T/C)
Total Power	kw	13/14

Machine stations:

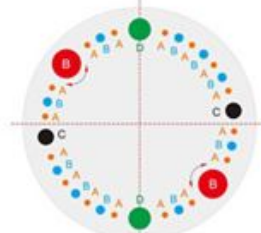
Standard Station Layout



16stations (6A/6B/2C/2D)



24stations (12A/8B/2C/2D)



32stations (16A/12B/2C/2D)

A dia 1.5-12.7mm
 B dia <31.7mm
 C dia <50.8mm
 D dia <88.9mm

TIPS FOR INQUIRY (CONFIRM OPTIMAL PUNCHING MACHINE)

About the machine:

1. Transmission method (mechanical or servo).
2. Tool station quantity (16/24/32).
3. Throat depth (1250/1500/2000mm).
4. Auto-index quantity (1/2).

Or, about the fabricating requirement if you don't know

what configuration is optimal.

a. Sheet material.

b. Sheet thickness.

c. Sheet size.

d. If Auto-index tool is need.

e. If there are requirement

for Rolling Shear, Rolling Pincher, Rolling Rib, Rolling Offset fabri



Steel Plate CNC Punching Machine (AMD-357)

Steel Plate CNC Punching Machine (AMD-357) Machine Description: CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, range hood, instruments and meters, electric control cabinet panels, battery...

Description



CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, range hood, instruments and meters, electric control cabinet panels, battery plate, building decorative materials, auto parts, silencing plate, lamps, kitchen equipment, and other sheet metal processing industries.

Main Specification:

Specification	Unit	AMD-357
Transmission mode	/	Mechanical
Punch force	KN	300
Power rating	KW	11
Processing sheet size	mm	2500*1250
Processing sheet thickness	mm	≤4
Max. Punch diameter	mm	Ø88.9
Sheet moving speed	m/min	40
Punching frequency	hpm	300
Hole accuracy	mm	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	rpm	30
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	11

Feature:

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable;
2. Fuselage is open type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation;
3. With the second positioning function, can achieve without dead zone processing;
4. The transmission system use the international brand with high precision, big guide ball screw, linear guide rail are high precision and good performance;
5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly;
6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.

Machinery main details:

Germany Siemens 808D System;

AMADA Standard 80mm Ductile Iron Thick Turret Disc;

Taiwan Ball Screw & Linear Guide;

International electrical components;



AMD-P Platform Cnc Punch Machine

AMD-P platform cnc punch machine 1. Installation and commissioning issue: We will send 1-2 technicians to assist with machine installation and commissioning, customer pays for their tickets, hotel and diet, etc
Customer need arrange 3-4 skilled worker and prepare insallation machinery and tools....

Description

AMD-P platform cnc punch machine

Specification	Unit	AMD -P10	AMD -P35
Punch Force	kn	According to the pressure plate processing need	
		1000	3500
Max.Processing Size	mm	*1000	*1250
Max. sheet Thickness	mm	6	6
Max. Loading weight	kg	50	145
Punch Hit	hpm	60-300	60-300
Max.Traversing Speed	m/min	40	40
Hole Accuracy	mm	±0.1	±0.1
Power Rating	v	6	9



1. Installation and commissioning issue:

We will send 1-2 technicians to assist with machine installation and commissioning, customer pays for their tickets, hotel and diet, etc Customer need arrange 3-4 skilled worker and prepare insallation machinery and tools.

2. Warranty time:

12 months from date of commissioning completion, but no more than 18 months from date of delivery.

3. Supply full English documents:

including foundation drawings, manual book, electric wiring diagram, electric manual book and maintenance book,etc.

If you are looking for new amd-p platform cnc punch machine for sale, factory price, brand, made in China, hot sale, direct seller, and overseas amd-p platform cnc punch machine from professional manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA amd-p platform cnc punch machine. And welcome to wholesale products with good quality and professional design from us.



CNC Platform Punch Pressing Hydraulic Hole Punching Machine

Product Description CNC platform punch pressing hydraulic hole punching machine Dear Customers: Welcome to our website and hope our products will be satisfactory to you . We think creatively,design bravely,manufacture precisely and be loyal to our customers. And we have our own factory. Our...

Description

Product Description

CNC platform punch pressing hydraulic hole punching machine

Product Description

- 1. Industrial computer numerical control system, AMADA company development numerical control processing software, can achieve the field programming, backstage programming; 19 inch brand LCD monitor, the picture is more clear and beautiful; Software convenient operation, bring their own mould library management, can identify CAD drawings automatically generate CNC code, and realize the automatic programming, automatic feeding, automatic stamping, high speed, high accuracy.**
- 2. Adopts our company independent research and development the in-line arrangement die-set, can realize the automatic changing mould, match the**

internationally used standard mould and easy to change.

3. Servo motor, linear guide rail, ball screw, coupling and pneumatic components and electrical parts were imported brand. To ensure the machines' accuracy and stability

4. Use centralized lubricating system, automatic return oil, ball screw , guide and other major transmission parts are f centralized lubrication, prolong the machines' service life.

No.	Item Catalogry
01	AMD-H thick plate CNC punching machine AMD-H
02	AMD-PQ platform CNC punching machine

Specification

Max. Length *Width	1000*1000mm /1250*1000 /2500*1250/4000*1250
Max. Process Thickness	6mm
Linear Feeding Speed	20m/min
Rated Power	2KW
Feeding Accuracy	±0.15mm
Machine Size (length*width*height)	3200*1700*900

Environmental Conditions of the Machine	
Power	380V ± 10%, 50HZ
Temperature	5 - 40°C (for machine operation)
Relative Humidity	20 – 80%RH
Note	1. Keep this machine away from a strong shock source and electromagnetic source. 2. Free from harmful and corrosive gas and dust.



Servo type cnc turret punching machine

cnc punching machine with gifts for the shopping festival AMD-357 Hydraulic CNC turret punching press machine Main Technical Specification: Workshop situation: Feature: 1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable; 2. Fuselage is...

Description

Main Technical Specification:



Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250
Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60
Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13

Feature:

- 1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable;**
- 2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation;**
- 3. With the second positioning function, can achieve without dead zone processing;**
- 4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance;**
- 5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly;**
- 6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.**



Cnc Punching Machine For Steel Plate

Punching hole diameter is 88.9mm

The thickness of the sheet is 0.5-6mm.

The maximum sheet size is 1250X2500mm(secondary positioning:1250*5000mm)

Description

cnc punching machine for steel plate



The thickness of the sheet is 0.5-4mm?

The thickness of the sheet is 0.5-6mm.

The maximum sheet size is 1250X2500mm?

The maximum sheet size is 1250X2500mm(secondary positioning:1250*5000mm)

The maximum part weight (workpiece) up to 100 kg?

The maximum part weight (workpiece) up to 150 kg

Maximum hole diameter 30mm or square 30x30mm?

Maximum hole diameter 30mm

How many tools are included with the machine?

24 tools or 32 tools

The Warranty Period of the machine?

one year



Commissioning Of Foreign Cnc Punching Machine

Installation and commissioning of foreign cnc punching machine Customer purchase equipment name:AMD-357 cnc turret punching machine Workpiece size:1250*2500mm Model:hydraulic Steel plate thickness:6mm

Description

Installation and commissioning of foreign cnc punching machine

Customer purchase equipment name:AMD-357 cnc turret punching machine

Workpiece size:1250*2500mm

Model:hydraulic

Steel plate thickness:6mm





AMD-357 Hot Sale Cnc Punch Machine

AMD-357 hot sale cnc punch machine detailed parameters Advantage

Description

AMD-357 hot sale cnc punch machine



detailed parameters

Specification	Unit	AMD-357
Transmission mode	/	Mechanical
Punch Force	KN	300 (30T)
Power Rating	KW	20
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	≤4 Carbon Steel
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	40
Max. Punch Hit	m/min	600
Hole Accuracy	hpm	±0.1
Number of stations in turret	No.	16/24/32
Turret Speed	NO.	30
Controlled Axis	mpa	3/4
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	11

Advantage

1	10 years professional production experience in machinery industry.
2	22,000 m ² production workshop, strong production capacity.
3	Professional senior engineer develop the best solution.
4	Strict quality control system, CE, ISO9001 certificate available.
5	Main components adopt imported international famous brand.
6	Timely delivery, one hour to Qingdao port.
7	Professional after-sale service, Email will be get back in 24 hours



Puhua Hydraulic CNC Turret Punching Machine For Punching

Products Feature: ●Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable. ●Fuselage is C type Steel welding, the whole pass by tempering treatment t

Description

AMD-357 series CNC Turret Punching Machine is a high-effective,high-speed,and high-accuracy machine.according to the number of turret mode bit,it can be divided into 24stations and 32 stations.Details are as follow.

we specialize in the production of cnc punch machine.



4 Axis Siemens Type CNC Turret Punching Machine For Punch Hole

Products Feature: ●Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable. ●Fuselage is C type Steel welding, the whole pass by tempering treatment t

Description

Specification	Unit	AMD-255/2510
Transmission mode	/	Mechanical
Punch Force	KN	250/300
Power Rating	KW	11.5
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	Mild steel ≤4
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	40
Max. Punch Hit	hpm	300
Hole Accuracy	mm	±0.1

Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3/4
Auto Index	NO.	0/2
Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	10

Products Feature:

- Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable.
- Fuselage is C type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation
- Equipped with high precision transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance
- Main pneumatic components, electric components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Use AMADA standards casting integrated thick turret mold disc and standards thick turret internationally universal mold.
- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life



Cnc Hole Punching Machine Line

Cnc hole punching machine line Cnc hole punching Production line overview Equipment model: AMD-DLC10000, etc. This type of cnc hole punching production line is a special equipment for car longitudinal beam punching. Logistics direction: facing the production line, from left to right or from right...

Description

Cnc hole punching Production line overview

Equipment model: AMD-DLC10000, etc. This type of cnc hole punching production line is a special equipment for car longitudinal beam punching.

Logistics direction: facing the production line, from left to right or from right to left.

1.1 Process:

Machining program preparation (computer automatic programming) - machining program input control system - workpiece automatic center positioning - X1 clamp clamp - auxiliary clamp 1 clamp - workpiece end positioning - filter punching - X2 clamp clamp - auxiliary Clamp 2 clamp - stamping completed - stringer to blank position - clamp loose plate back - waste output.

1.2 Host structure:

The closed main engine is hydraulically driven, high-rigidity welding, and strong withstand pressure. The 14-station mold is arranged in an in-line arrangement, which is helpful for the

replacement and inspection of the mold.

1.3 Control method:

Achieve manual and automatic conversion, conversion between single, continuous and line processing. In a single machining, only one machining position is moved or only one punch is performed, and the next motion is performed when starting again; only one sheet is processed during continuous machining, and each axis returns to the initial position after machining; in the production line processing mode Multiple sheets can be processed continuously, and each axis moves continuously.

The above CNC punching equipment is used for semi-trailers, buses, tractors, trucks, special vehicles, dump trucks, agricultural vehicles, wreckers, coaches, garbage trucks, trucks, special vehicles, tank trucks, watering Punching and processing of frames and longitudinal beams for vehicles, tank cars, low-profile vehicles, bulk special vehicles, off-road vehicles, etc.

If you are looking for new cnc hole punching machine line for sale, factory price, brand, made in China, hot sale, direct seller, and overseas cnc hole punching machine line from professional manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA cnc hole punching machine line. And welcome to wholesale products with good quality and professional design from us.



2022 Hot Sale Cnc Turret Punching Machine

2018 hot sale cnc punch press hole machine AMD-357 Hydraulic CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, solar plate, kitchen equipment, instruments and meters, electric control...

Description

2018 hot sale cnc punch press hole machine

AMD-357 Hydraulic CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, solar plate, kitchen equipment, instruments and meters, electric control cabinets, building decorative materials, auto parts, silencing plate, lamps, and other sheet metal processing industries.

Hydraulic CNC Turret Punching Machine Main Specification:

Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	mm	2500*1250

Processing sheet thickness	mm	≤6
Max. Punch diameter	mm	Ø88.9
Sheet moving speed	m/min	40
Punching frequency	hpm	600
Hole accuracy	mm	±0.1
Number of stations in turret	No.	16/24/32
Turret speed	rpm	30
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	11



AMD-567 Car Girder CNC Punching Line

AMD-567 Car girder CNC punch line Above CNC punching equipment, used for semi trailer, buses, tractors, trucks, special truck, dump truck, agriculture, repair car, coaches, garbage trucks, trucks, special vehicles, oil tanker, sprinkler, tank truck, low flat, bulk special cars and suvs frame,...

Description

AMD-567 Car girder CNC punch line



Above CNC punching equipment, used for semi trailer, buses, tractors, trucks, special truck, dump truck, agriculture, repair car, coaches, garbage trucks, trucks, special vehicles, oil tanker, sprinkler, tank truck, low flat, bulk special cars and suvs frame, longitudinal beam of punching production and processing.

If you are interested in our equipment, we welcome your inquiry



AMD-567 Car Girder CNC Punching Line

AMD-567 Car girder CNC punch line Above CNC punching equipment, used for semi trailer, buses, tractors, trucks, special truck, dump truck, agriculture, repair car, coaches, garbage trucks, trucks, special vehicles, oil tanker, sprinkler, tank truck, low flat, bulk special cars and suvs frame,...

Description

AMD-357 Car girder CNC punch line



Technical Parameters

Punch force:1200KN

Max size of processing sheet:10000*12000*550mm

Processing sheet thickness:10mm

Punching frequency:80 r/min

Hole accuracy:0.1mm



Above CNC punching equipment, used for semi trailer, buses, tractors, trucks, special truck, dump truck, agriculture, repair car, coaches, garbage trucks, trucks, special vehicles, oil tanker, sprinkler, tank truck, low flat, bulk special cars and suvs frame, longitudinal beam of punching production and processing.

If you are interested in our equipment, we welcome your inquiry

If you are looking for new amd-567 car girder cnc punching line for sale, factory price, brand, made in China, hot sale, direct seller, and overseas amd-567 car girder cnc punching line from professional manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA amd-567 car girder cnc punching line. And welcome to wholesale products with good quality and professional design from us.



AMD-357 Aluminium Plate Cnc Turret Punch Machine

AMD-357 Aluminium plate cnc turret punch machine This is Bruce from QingDao Amada. We are manufacturer specialize in cnc punoching machine with 17 years experience. Our machine has passed CE,ISO,SGS certificates and exported to 68 countries over the world. in order to recommend the best machine...

Description

AMD-357 Aluminium plate cnc turret punch machine

This is Bruce from QingDao Amada.

We are manufacturer specialize in cnc punoching machine with 17 years experience. Our machine has passed CE,ISO,SGS certificates and exported to 68 countries over the world.

If you are looking for new amd-357 aluminium plate cnc turret punch machine for sale, factory price, brand, made in China, hot sale, direct seller, and overseas amd-357 aluminium plate cnc turret punch machine from professional

manufacturer, supplier and factory, please feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA amd-357 aluminium plate cnc turret punch machine. And welcome to wholesale products with good quality and professional design from us.



5 Axis Type CNC Turret Punching Machine With Punch Tools

5 Axis Type CNC Turret Punching Machine With punch tools Our company specializes in the production of CNC punch presses machine, can meet any customer needs The machines are mainly used for punching holes on the thick steel plate used in cars trabecular, automotive girder, thick plate...

Description

5 Axis Type CNC Turret Punching Machine With punch tools





AMADA-357 CNC TURRET PUNCH PRESS

AMADA-357 CNC TURRET PUNCH PRESS 2. Machine Feature 1. Advanced and reliable Hydraulic drive system can select stroke automatically corresponding to different thickness of metal sheet and is convenient to realize special process of louver, blanking, etc. The punch is equipped with auto Hydraulic...

Description

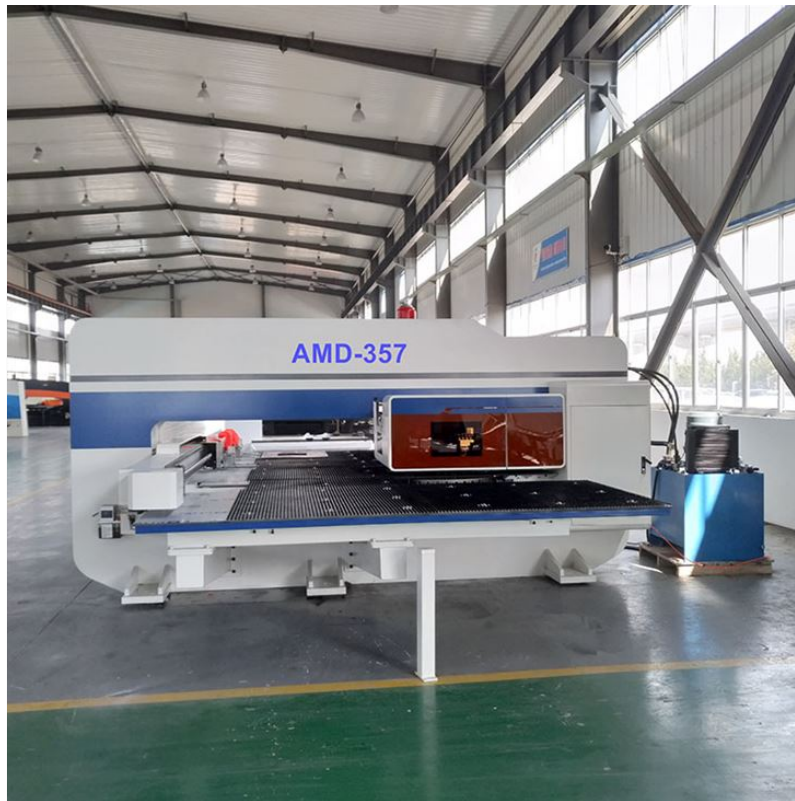
AMADA-357 CNC TURRET PUNCH PRESS

2. Machine Feature

1. Advanced and reliable Hydraulic drive system can select stroke automatically corresponding to different thickness of metal sheet and is convenient to realize special process of louver, blanking, etc. The punch is equipped with auto Hydraulic overload protection device, and guarantees consistent pressing force for quality products.
2. The punch is of FANUC OiP control system.
3. Rotary tooling stations are of worm wheel structure with max. punching diameter of 88.9.
4. Dual turret is of long insert structure ensuring coaxiality of the punch and die, which gives long life to the tool and turret. T30 hydraulic punching press machine cnc Fanuc system turret punch machine
5. Imported pneumatic and Hydraulic components guarantee reliability of the machine. Imported ballscrews with long travel, and linear guideways ensure transmission precision.

The worktable with hard brush and steel ball reduces noise and shock of the machine, and protects surface of the work piece.





4 Axis Type CNC Turret Punching Machine For Punching

Products Feature: ●Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable. ●Fuselage is C type Steel welding, the whole pass by tempering treatment t

Description

AMD-357 series CNC Turret Punching Machine is a high-effective,high-speed,and high-accuracy machine.according to the number of current mode bit,it can be divided into 24stations and 32 stations.Details are as follow.

24 station	station	A	B	C	D	IT
	quantity	10	8	2	2	2
	punching range	3~12.7	≤31.7	≤50.8	≤88.9	≤50.8
32 station	station	A	B	C	D	IT
	quantity	18	8	2	2	2

	punching range	3~12.7	≤31.7	≤50.8	≤88.9	≤50.8
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Products Feature:

- Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable.
- Fuselage is C type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation
- Equipped with high precision transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance
- Main pneumatic components, electric components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Use AMADA standards casting integrated thick turret mold disc and standards thick turret internationally universal mold.
- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life



Open Type CNC Turret Punching Machine For punch hole

Products Feature: ●Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable. ●Fuselage is C type Steel welding, the whole pass by tempering treatment t

Description

Products Feature:

- Adopts 3 axis Siemens special CNC system and match up digital AC servo motor to make it fast and reliable.
- Fuselage is C type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation
- Equipped with high precision transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance
- Main pneumatic components, electric components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Use AMADA standards casting integrated thick turret mold disc and standards thick turret internationally universal mold.
- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life

Specification	Unit	AMD-255/2510
Transmission mode	/	Mechanical
Punch Force	KN	250/300
Power Rating	KW	11.5
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	Mild steel ≤4
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	40
Max. Punch Hit	hpm	300
Hole Accuracy	mm	±0.1
Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3/4
Auto Index	NO.	0/2
Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	10

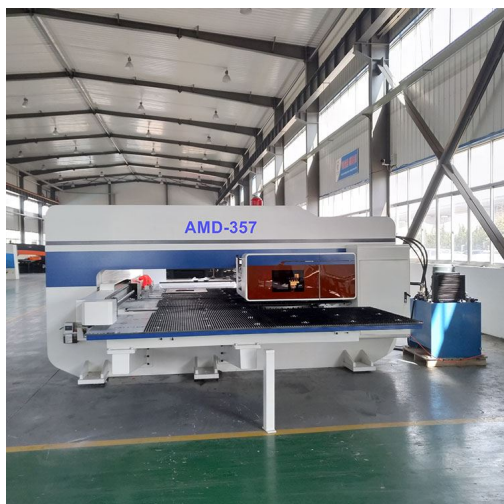


300 Ton Hydraulic CNC Turret Punching Machine

AMD-357 ISO CE hydraulic turret punch machine Machine main details: 1. Germany Siemens 808D System, Fanuc, H+L, Fagor, Rexroth, IPC control system. 2. AMADA Standard 80mm Ductile Iron Thick Turret Disc; 3. Taiwan Ball Screw & Linear Guide; 4. International electrical components; 5. Secondary...

Description

300 ton hydraulic CNC Punching Press Machine

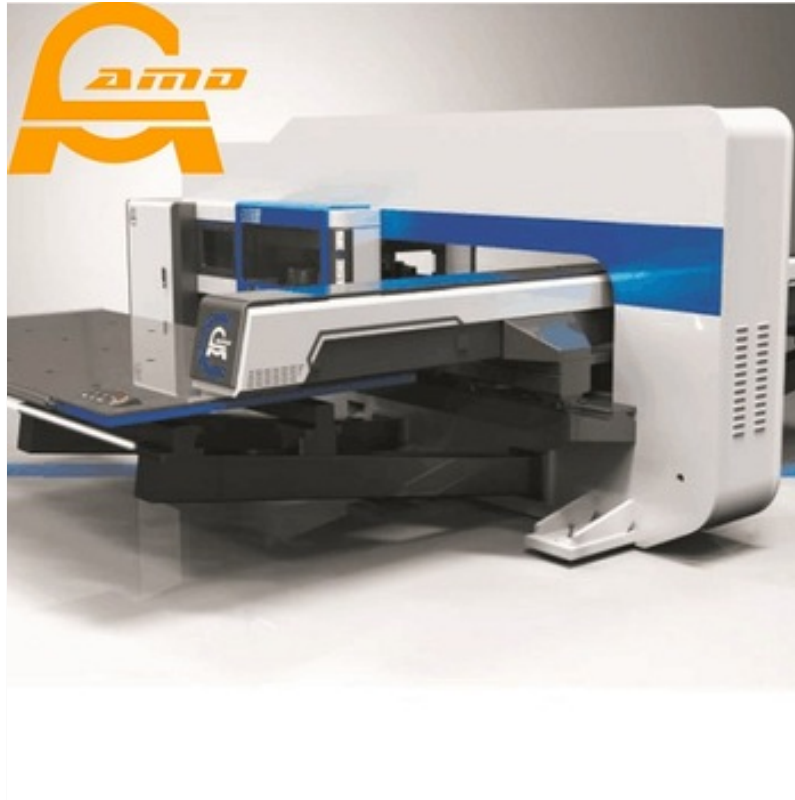


Main configuration:

1. Control system: SIEMENS
2. Servo motor: YASKAWA(from Japan)
3. Servo amplifier: YASKAWA(from Japan)
4. Percision liner roller rail: ABBA(from Taiwan)
5. Electric parts: OMRON

Hydraulic press machine main specification:

Specification	unit	AMD-357
Transmission mode	KN	300
Power rating	kw	20
Processing sheet size	mm	2500*1250
Processing sheet thickness	mm	≤6
Max.Punch Diameter	mm	88.9
Sheet moving speed	M/min	40/60
Punching frequency	hpm	800
Hole accuracy	mm	0.1
Number of stations in turret	NO.	16/24/32
Turret speed	rpm	30
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	mpa	≥0.8
Outline dimension	mm	4490*5300*2110
Machine weight	T	13



AMD-357 ISO CE Turret Punch Machine

AMD-357 ISO CE hydraulic turret punch machine Machine main details: 1. Germany Siemens 808D System, Fanuc, H+L, Fagor, Rexroth, IPC control system. 2. AMADA Standard 80mm Ductile Iron Thick Turret Disc; 3. Taiwan Ball Screw & Linear Guide; 4. International electrical components; 5. Secondary...

Description

AMD-357 ISO CE hydraulic turret punch machine

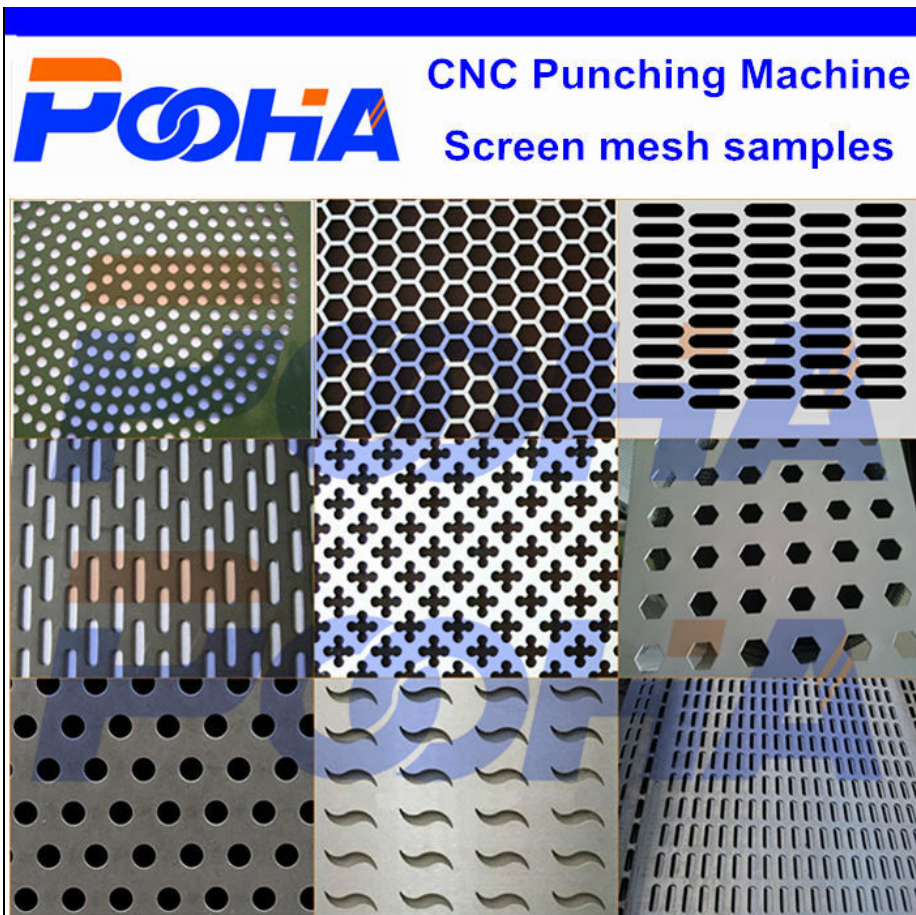
Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250
Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60

Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13

Machine main details:

1. Germany Siemens 808D System, Fanuc, H+L, Fagor, Rexroth, IPC control system.
2. AMADA Standard 80mm Ductile Iron Thick Turret Disc;
3. Taiwan Ball Screw & Linear Guide;
4. International electrical components;
5. Secondary positioning system.





Trade Information:

MOQ: 1set.

Settlement Currency: USD, RMB, EUR.

Trade mode: FOB, CIP, CFR, CIF, DDU, DDP.

Payment term: 30% deposit by T/T, the balance paid before delivery by T/T, or L/C at sight.

Delivery time: Within 15-40 days according to different type machine.

After-sale service:

1. Installation and commissioning issue: We will send 1-2 technicians to assist with machine installation and commissioning, customer pays for their tickets, hotel and diet. Customer need to prepare various installation machinery and tools.
2. Warranty time: 12 months from date of commissioning completion, but no more than 18 months from date of delivery.
3. Supply full english documents: including general installation drawings, pit design drawings, manual book, electric wiring diagram, electric manual book and maintenance book, etc

If you are looking for new amd-357 iso ce turret punch machine for sale, factory price, brand, made in China, hot sale, direct seller, and overseas amd-357 iso ce turret punch machine from professional manufacturer, supplier and factory, please

feel free to contact us, we are always at your needs of CE, customized, professional, competitive, high precision, new and good quality, and PUHUA amd-357 iso ce turret punch machine. And welcome to wholesale products with good quality and professional design from us.



AMD-357 CNC Hole Punch Press Machine

AMD-357 ISO CE hydraulic turret punch machine Machine main details: 1. Germany Siemens 808D System, Fanuc, H+L, Fagor, Rexroth, IPC control system. 2. AMADA Standard 80mm Ductile Iron Thick Turret Disc; 3. Taiwan Ball Screw & Linear Guide; 4. International electrical components; 5. Secondary...

Description

AMD-357 CNC Hole Punch Press Machine

Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250
Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60

Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13

Machine main details:

1. Germany Siemens 808D System, Fanuc, H+L, Fagor, Rexroth, IPC control system.
2. AMADA Standard 80mm Ductile Iron Thick Turret Disc;
3. Taiwan Ball Screw & Linear Guide;
4. International electrical components;
5. Secondary positioning system.



Trade Information:

MOQ: 1set.

Settlement Currency: USD, RMB, EUR.

Trade mode: FOB, CIP, CFR, CIF, DDU, DDP.

Payment term: 30% deposit by T/T, the balance paid before delivery by T/T, or L/C at sight.

Delivery time: Within 15-40 days according to different type machine.

After-sale service:

1. Installation and commissioning issue: We will send 1-2 technicians to assist with machine installation and commissioning, customer pays for their tickets, hotel and diet. Customer need to prepare various installation machinery and tools.
2. Warranty time: 12 months from date of commissioning completion, but no more than 18 months from date of delivery.
3. Supply full english documents: including general installation drawings, pit design drawings, manual book, electric wiring diagram, electric manual book and maintenance book, etc



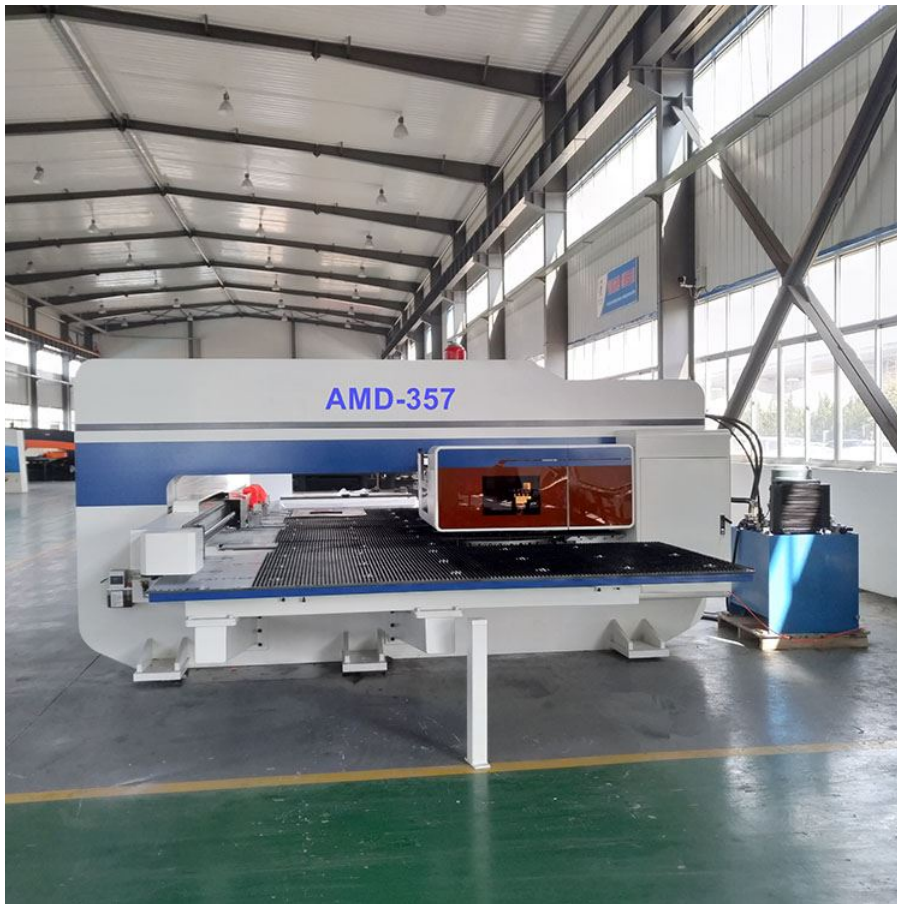
AMD-357 Hydraulic CNC Turret Punching Press Machine

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable; 2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation; 3. With the second positioning function, can achieve without dead zone processing; 4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance; 5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly; 6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.

Description

AMD-357 Hydraulic CNC turret punching press machine

Main Technical Specification:



Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250
Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60
Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13



CNC Turret Punch Press Machine

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable; 2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation; 3. With the second positioning function, can achieve without dead zone processing; 4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance; 5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly; 6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.

Description

AMD-357 Hydraulic CNC turret punching press machine



Main Technical Specification:

Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250
Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60
Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13

Feature:

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable;
2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation;
3. With the second positioning function, can achieve without dead zone processing;
4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance;
5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly;
6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.



Mechanical CNC Turret Punching Machine

Mechanical cnc turret punching machine Products Feature: ●Adopts 3 axis Siemens 808D CNC special system and match up digital AC servo motor to make it fast and reliable. ●Fuselage is O type Steel welding

Description

Mechanical cnc turret punching machine

Products Feature:

- Adopts 3 axis Siemens 808D CNC special system and match up digital AC servo motor to make it fast and reliable.
- Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation
- AMD-357 series type equipped with high precision transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance
- Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Use AMADA standards casting integrated thick turret mold disc and standards thick turret

internationally universal mold.

- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life

Specification	Unit	AMD-357
Transmission mode	/	Mechanical
Punch Force	KN	250/300
Power Rating	KW	11.5
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	Mild steel ≤4
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	40
Max. Punch Hit	hpm	300
Hole Accuracy	mm	±0.1
Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3/4
Auto Index	NO.	0/2
Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	10



CNC Punching Machine

Hydraulic CNC punching machine.

Description

Product details:

- Adopts Siemens CNC special system 808D and match up digital AC servo motor to make it fast and reliable.
- Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation.
- Equipped with high precision transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.
- Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work perfectly.
- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life.

Specification	Unit	AMD-357
Transmission mode	/	Mechanical/Hydraulic
Punch Force	KN	250/300/500
Power Rating	KW	11
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	≤6
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	60
Punching Frequency	hpm	200/600
Hole Accuracy	mm	±0.1
Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3/4
Air Pressure	mpa	≥0.8



Special Thick Plate CNC Punching Machine

AMD- H series thick plate special CNC punch machine performance characteristics as follows:

- Welding lathe bed overall tempering treatment, elimina

Description

AMD- H series thick plate special CNC punch machine

AMD- H series thick plate special CNC punch machine performance characteristics as follows:

- Welding lathe bed overall tempering treatment, eliminate stress; Over wide guide design, machine tool with large span, flank movement of feeding platform, reduce the friction between the plate and platform, increase the level and support gender of machine.
- Industrial computer (industrial PC) system, adopting AMADA CNC processing software, can achieve AutoCAD graphics automatically converts for processing code; No need manual programming and processing
- Servo motor, straight guide rail, ball screw, pneumatic component all adopt Imported brand.
- Equipped with our company research and development of multiple station die to punch thick plate, use the AMDADA standard mould, between each station can realize automatic changing mould.
- Adopt float clamp, clamping force is strong, When stamping with plate float, effectively eliminate the stamping spare force, guarantee the stamping accuracy of the thickness plate;
- Equipped with automatic centralized lubricating system, each lubricating point can achieve

automatic centralized lubrication, improve service life.

Attached: the equipment technical parameters

Name		Technical parameters
Nominal Pressure	KN	630/800/1000/1200 etc.
Biggest Processing Plate thickness	mm	≤15
Biggest Processing Plate Size	mm	2000*800 or second position
Max Hit Speed	HPM	60
Maximum processing speed	m/min	20
Positioning Repeatability	mm	±0.1
Number Of Tool Stations (choose)	entire	1-9
Voltage Rating	V	380±5%
Power Rating	KW	6-13
Machine Weight	T	9-15



Servo CNC Turret Punching Machine

AMD-SE2510/3510 Servo CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, range hood, instruments and

Description

AMD-SE2510/3510 Servo CNC turret punching machine is mechatronics automation equipment, it's widely used in the chassis cabinets processing, air conditioners, refrigerators, range hood, instruments and meters, electric control cabinet panels, battery plate, building decorative materials, auto parts, silencing plate, lamps, kitchen equipment, and other sheet metal processing industries.

1. Performance Feature:

Adopts Siemens/Fagor special CNC system and match up servo motor to make it fast and reliable;

Press is O type steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation;

Equipped with high precision servomotor main transmission system, speed is faster, and the stroke can be adjustable; Advanced and reliable servo drive system can select stroke automatically corresponding to different thickness of metal sheet;

With the second positioning function, can achieve processing without dead zone;

The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance;

Main pneumatic components, electric components and transmission adopt well-known parts, which makes the stamping work perfectly; Imported pneumatic components guarantee reliability of the machine;

Use Amada standards casting integrated thick turret mold disc and standard thick internationally mold;

Auto index function effectively solve irregular angle shear difficulty;

Centralized lubrication device provides lubricant oil to the desired points to reduce friction of pairing elements, to improve service life.

2. Main Technical Parameter:

Specification		Unit	AMD-SE2510
Transmission mode	/		Servo driven
Punch Force	KN		200
Power Rating	KW		30
Standard Processing Size	mm		2500*1250
Max. Cutting thickness with fixed station	mm		Mild steel 4mm
	mm		Stainless steel 2mm
Max. Cutting thickness with auto index station	mm		Mild steel 2mm
	mm		Stainless steel 1.5mm
Max. Punch Diameter	mm		Φ88.9
Max. Traversing Speed	m/min		70
Max. Marking speed	hpm		1900
1 mm step stamping frequency	hpm		700
Hole Accuracy	mm		±0.1
Number of stations in turret	No.		32
Turret Speed	rpm		60
Controlled Axis	No.		4
Auto Index No.	NO.		2 (C station)

Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110



Hydraulic CNC Turret Punching Machine

hydraulic cnc turret punching machine AMD-357 hydraulic cnc turret punching machineProduct details:●
Adopts Siemens CNC special system 808D and match up digital AC servo motor to make it fast an

Description

hydraulic cnc turret punching machine

AMD-357 hydraulic cnc turret punching machine

Product details:

- Adopts Siemens CNC special system 808D and match up digital AC servo motor to make it fast and reliable.
- Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation.
- AMD-357 series type equipped with high precision hydraulic initiative transmission system, Speed faster, travel is adjustable.
- With the second positioning function, can achieve without dead zone processing.
- The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance.
- Main pneumatic components, electric components, hydraulic components and transmission components adopt international well-known brand product, which makes the punch work

perfectly.

- Equipped with concentrated lubricating device, reduce each motion vice friction, improve service life.

Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch Force	KN	300/500
Power Rating	KW	20
Max. Processing Size	mm	2500*1250
Max. sheet Thickness	mm	≤6 (Mild steel)
Max. Punch Diameter	mm	Φ88.9
Max. Traversing Speed	m/min	40
Max. Punch Hit	hpm	600
Hole Accuracy	mm	±0.1
Number of stations in turret	No.	16/24/32
Turret Speed	rpm	30
Controlled Axis	No.	3/4
Rotating location	NO.	2
Air Pressure	mpa	≥0.8
Outline Dimension	mm	4490*5300*2110
Machine Weight	T	11



CNC Punch Machine

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable; 2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation; 3. With the second positioning function, can achieve without dead zone processing; 4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance; 5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly; 6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.

Description

AMD-357 Hydraulic CNC turret punching press machine

Main Technical Specification:

Specification	Unit	AMD-357
Transmission mode	/	Hydraulic
Punch force	KN	300
Power rating	KW	20
Processing sheet size	MM	2500*1250

Processing sheet thickness	MM	≤6
Max. Punch diameter	MM	Ø88.9
Sheet moving speed	M/MIN	60
Punching frequency	HPM	600
Hole accuracy	MM	±0.1
Number of stations in turret disc	No.	16/24/32
Turret rotational speed	RPM	300
Controlled axis	No.	3/4
Rotating location	No.	0/2
Air pressure	Mpa	≥0.8
Outline Dimension	MM	4490*5300*2110
Machine Weight	T	13

Feature:

1. Adopts Siemens 3/4 axis CNC special system and match up digital AC servo motor to make it fast and reliable;
2. Fuselage is O type Steel welding, the whole pass by tempering treatment to own good rigid and hardly deformation;
3. With the second positioning function, can achieve without dead zone processing;
4. The transmission system use the international brand with high precision, big guide the ball screw, linear guide rail are high precision and good performance;
5. Main pneumatic components, electric components, hydraulic components and transmission adopt perfectly;
6. Use AMADA standards casting integrated thick turret mold disc and standards internationally general thick molds.

По вопросам продаж и поддержки обращайтесь:

Алматы (7273)495-231
Архангельск (8182)63-90-72
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
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Магнитогорск (3519)55-03-13
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Орел (4862)44-53-42
Оренбург (3532)37-68-04
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Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
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Симферополь (3652)67-13-56
Казахстан (7172)727-132

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93